

# System 96® Firing Schedules - Celsius



Advanced Full Fuse			
Step	Rate	Temp (°C)	Hold (mins)
1	139	121	30
2	139	566	30-60
3	139	677	10-30
4	139	732-743	20
5	167	796*	10*
6	999	510	60
7	111	427	10
8	167	38	0

2 solid layer + design projects benefit from longer holds to reduce bubbles

Basic Slump Fuse			
Step	Rate	Temp (°C)	Hold (mins)
1	139	121	15
2	139	566	30
3	83	663*	10*
4	222	510	60
5	111	427	10
6	167	38	0

## BASIC 6-Segment Firing Schedules

Basic Full Fuse			
Step	Rate	Temp (°C)	Hold (mins)
1	139	566	30
2	139	677	20
3	167	796*	10*
4	999	510	60
5	111	427	10
6	167	38	0

Basic Tack Fuse			
Step	Rate	Temp (°C)	Hold (mins)
1	139	566	30
2	139	677	20
3	167	738*	10*
4	999	510	60
5	111	427	10
6	167	38	0

\* Temperature and Hold Time are starting points, adjust to achieve desired effect.

**732 - 743°C = Tack Fuse, 746 - 782°C = Contour Fuse**