

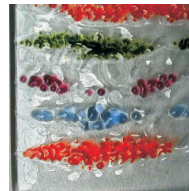
How To Make “Candela” Glass Flowers



1. Cut squares of 3mm glass 15x15cm for small flowers or 20x20cm for larger ones
2. Decorate your squares with frit and stringers then tack fuse (780 deg C for 10 mins see below). Best to use one layer of 3mm glass WITHOUT clear on the bottom as it is lighter in weight and easier to drill after slumping.

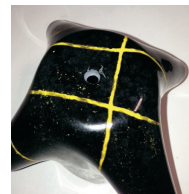


	Rate	Temp	Time
1	200 degC/hr	520 degC	30 mins
2	Skip	780 degC	10 mins
3	Skip	520 degC	30 mins
4	End		



3. Place the tack fused square on a drape mould, pre prepared with bat wash and slump at 650 degrees C for 10 mins see below.

	Rate	Temp	Time
1	200 degC/hr	520 degC	30 mins
2	Skip	650 degC	10 mins
3	Skip	520 degC	30 mins
4	End		



4. Drill a 6-8mm hole in the centre of the flower using a Kristal grinder with drill attachment
5. Fit the adaptor and rod... Repeat



WB-ADP
Drill Bit Adapter



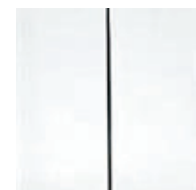
Drill bit pictured
with adaptor
WB-318
1/8" Drill Bit
WB-314
1/4" Drill Bit



Flower Adaptor
1362000



Drape Mould
3520900



Stainless steel Rod
25cm 1361025
50cm 1361050
100cm 1361099